



Effekt på kabler

Bredde på rist og kabel

Ristbredde (mm)	Kabeltype	Effekt (watt pr. seng/høyde)
950	XPI-NH-8000	490 W
1250	XPI-NH-4400	670 W
1550	XPI-NH-3000	810 W
1850	XPI-NH-2000	970 W
2150	XPI-NH-1750	1030 W
2450	XPU-NH-1440	1095 W

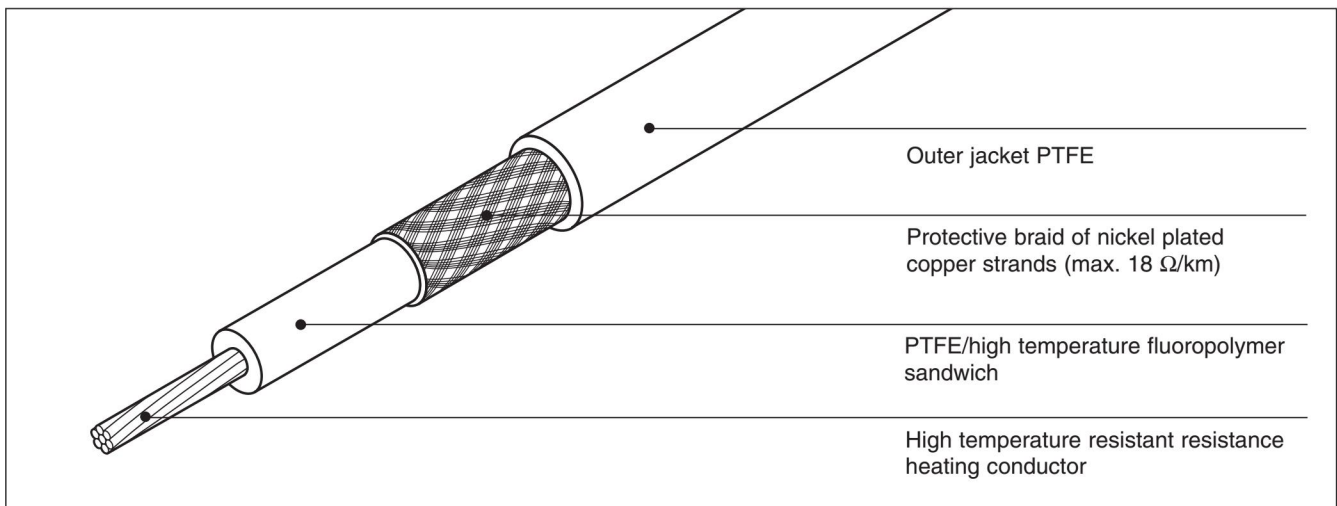
**Ex Polymer insulated (PI)
series resistance heating cable**

XPI is a polymer insulated (PI) series heating cable, suitable for use in hazardous areas (ATEX, for gas and dust atmosphere). It has been designed for use in freeze protection and temperature maintenance applications of pipes, tanks and other equipment. XPI offers an economical solution for a wide variety of heat-tracing applications, in particular for pipe lengths beyond the maximum circuit lengths of parallel heating cables (e.g. 250 m).

The inner insulation is a sandwich construction of high temperature fluoropolymer and PTFE, the outer insulation is made of PTFE. This unique construction is very easy to terminate, highly flexible and makes XPI a very safe and reliable product. It provides highest chemical withstand and excellent mechanical strength, in particular at elevated temperatures. XPI heating cables can be used for

temperatures up to 260°C (continuous) and 300°C (intermittent short-term exposure). XPI is easy to install and has printed meter-marks. Tyco Thermal Controls offers XPI heating cables in a very wide range of resistances, starting from 0.8 Ω/km up to 8000 Ω/km as well as a complete range of components for connection and splicing of the cables.

Heating cable construction



Application

Area classification	Hazardous area, Zone 1 or Zone 2 (Gas) or Zone 21 or Zone 22 (Dust) Ordinary
Chemical resistance	Organic and inorganic corrosives

Approvals

System (heating units)	PTB 03 ATEX 1218X Ex II 2 G/D EEx e II T6 to T2 IP 65 T 80°C...T 290°C
Bulk cable	PTB 05 ATEX 1060 U Ex II 2 G/D EEx e II T _p 260°C
Temperature classification (T-rating) has to be established by using the principles of stabilised design or the use of a temperature limiting device. Use TraceCalc design software or contact Tyco Thermal Controls.	

Technical data

Max. exposure temperature	260°C (continuous power off), 300°C (intermittent power off, max 1000 h)
Min. installation temperature	-70°C
Min. bending radius at -70°C	2.5 x cable diameter for cable diameter ≤ 6 mm 6 x cable diameter for cable diameter > 6 mm
Max. power output	30 W/m (typical value, depending on application)
Nominal voltage	Up to 450/ 750 V AC (U _o / U)
Min. impact resistance	4 Joule (as per EN 50019)
Min. clearance	20 mm between heating cables

XPI heating cable references

Order Reference	Nominal resistance [Ω/km @ 20°C]	Temp. coefficient [$\times 10^{-3}/\text{K}$]	Outer diameter [mm nom.]	Nom. weight [kg/km]	Part Number PN
XPI-0.8	0.8	4.3	11.9	404	1244-000189
XPI-1.1	1.1	4.3	10.1	306	1244-000201
XPI-1.8	1.8	4.3	8.6	208	1244-000182
XPI-2.9	2.9	4.3	6.9	143	1244-000202
XPI-4.4	4.4	4.3	6.1	112	1244-000190
XPI-7	7.0	4.3	5.5	83	1244-000203
XPI-10	10.0	4.3	5.4	76	1244-000204
XPI-11.7	11.7	4.3	5.2	65	1244-000183
XPI-15	15.0	4.3	5.1	61	1244-000191
XPI-17.8	17.8	4.3	4.9	57	1244-000178
XPI-25	25.0	3.0	4.9	57	1244-000192
XPI-31.5	31.5	1.3	5.3	67	1244-000205
XPI-50	50	1.3	4.9	57	1244-000184
XPI-65	65	1.3	4.8	53	1244-000206
XPI-80	80	0.7	5.1	61	1244-000193
XPI-100	100	0.4	5.2	67	1244-000207
XPI-150	150	0.4	4.9	57	1244-000185
XPI-180	180	0.33	4.7	51	1244-000194
XPI-200	200	0.40	4.8	53	1244-000195
XPI-320	320	0.18	4.9	56	1244-000653
XPI-380	380	0.18	4.8	53	1244-000180
XPI-480	480	0.18	4.7	51	1244-000208
XPI-600	600	0.18	4.5	48	1244-000196
XPI-700	700	0.18	4.5	46	1244-000186
XPI-810	810	0.04	4.6	50	1244-000209
XPI-1000	1000	0.04	4.5	48	1244-000197
XPI-1440	1440	0.04	4.4	45	1244-000211
XPI-1750	1750	0.04	4.3	43	1244-000198
XPI-2000	2000	0.35	4.6	49	1244-000187
XPI-3000	3000	0.35	4.4	45	1244-000212
XPI-4000	4000	0.35	4.2	42	1244-000199
XPI-4400	4400	0.1	4.3	43	1244-000181
XPI-5160	5160	0.1	4.3	42	1244-000654
XPI-5600	5600	0.1	4.2	41	1244-000188
XPI-7000	7000	0.1	4.2	40	1244-000213
XPI-8000	8000	0.1	4.1	40	1244-000200

Resistance tolerance: +10/-5%.

In particular for cables < 31.5 Ω/km the resistance of the conductor materials is a function of temperature and the change must be considered for design purposes.

Recommended cold lead cables for XPI (cold lead cables from XPI-S can be used alternatively)

Nom. cross section [mm ²]	Current rating [A]	Outer diameter [mm nom.]	Nominal resistance [Ω/km @ 20°C]	Temperature coefficient [$\times 10^{-3} / \text{K}$]	Order reference	Part number PN
2.5	32	5.5	7.0	4.3	XPI-7	1244-000203
4	42	6.1	4.4	4.3	XPI-4.4	1244-000190
6	54	6.9	2.9	4.3	XPI-2.9	1244-000202
10	73	8.6	1.8	4.3	XPI-1.8	1244-000182
16	98	10.1	1.1	4.3	XPI-1.1	1244-000201
25	129	11.9	0.8	4.3	XPI-0.8	1244-000189

Notes: Delivery length depends on type of resistance and is limited by max. weight of 120 kg/spool, respectively 1000 m/run. Not all resistances are standard items and as such may not be in stock. Contact Tyco Thermal Controls to confirm lead time. Tyco Thermal Controls requires the use of a 30 mA residual current device to provide maximum safety and protection from fire. Where design results in a higher leakage current, a maximum 300 mA residual current device may be used. All safety aspects need to be proven.



Staatsbaan 4a
3210 Lubbeek
Belgium

Declaration of Conformity

The Directives covered by this Declaration

73/23/EC; Low Voltage Directive , amended by Directive 93/68/EC

The Products covered by this Declaration

Trace Heating Products
Polymer insulated series resistance heating cable for use in non hazardous areas
XPI-NH-...

The Basis on which Conformity is being Declared

The products identified above comply with the requirements of the above EU directives.

Construction according to VDE 0253 : 1987 -12

The technical documentation required to demonstrate that the products meet the requirements of the above EU directives has been compiled and is available for inspection by the relevant enforcement authorities.

The CE-marking was first applied in 2006.

Signed:

Ir. Roel Peerlinck
Product Engineering Manager

Date: 02/06/2006

Attention!

The attention of the specifier, purchaser, installer, or user is drawn to the special measures and limitations to use which must be observed when these products are taken into service to maintain compliance with the above directives. Details of these special measures are available on request, and are also contained in the product data sheets and installation instructions.